

	1	2	3	4	5	6	7	8																																			
A	励磁顺序(2相励磁)VS. 旋转方向 EXCITING SEQUENCE(TWO PHASES)VS. Direction of Rotation <table><tr><td>STEP</td><td>A</td><td>B</td><td>A</td><td>B</td><td>A</td><td>B</td></tr><tr><td>1</td><td>+</td><td>+</td><td>-</td><td>-</td><td>-</td><td>-</td></tr><tr><td>2</td><td>-</td><td>+</td><td>+</td><td>+</td><td>-</td><td>-</td></tr><tr><td>3</td><td>-</td><td>-</td><td>+</td><td>+</td><td>+</td><td>+</td></tr><tr><td>4</td><td>+</td><td>-</td><td>-</td><td>-</td><td>+</td><td>+</td></tr></table> 从安装面看为顺时针方向 Clockwise vise from mounting side								STEP	A	B	A	B	A	B	1	+	+	-	-	-	-	2	-	+	+	+	-	-	3	-	-	+	+	+	+	4	+	-	-	-	+	+
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F	备注/NOTE: 1.额定电流, 两相通电/AT RATED CURRENT,TWO PHASE ON. 2.热阻法: 电机安装在258*258*15的铝板上, 电机线圈两端通额定电压, 0PPS /MEASURED BY RESISTANCE METHOD. MOUNT WITH ALUMINUM HEAT SINK 258*258*15 AT TWO WINDING BE EXCITED BY RATED VOLTAGE,0PPS,2PHASE ON. 3.寿命测试条件: 整步, 运动速度为最大自启动频率, 轴承的表面温度不超过70℃ LIFE TEST CONDITION,2PHASE EXCITING,FULL STEP, AT MAX. STARTING PULSE, BEARING TEMPERATURE SHOULD BE 70℃ MAX. <table><tr><td colspan="2">COMPANY CHOP&SIGNATURE (盖章&签名)</td><td colspan="2">制造单位:</td><td colspan="2">型号/MODEL:</td></tr><tr><td colspan="2">一般公差 TOLERANCE</td><td colspan="2">±0.5/±3°</td><td colspan="2">24HS4820D7</td></tr><tr><td>设计/DESIGNED</td><td>XU</td><td>20180429</td><td>比例 SCALE</td><td>1:1</td><td>Hybird Stepping Motor</td></tr><tr><td>审核/CHECKED</td><td></td><td></td><td>单位 UNIT</td><td>mm</td><td>第一角画法 FIRST ANGLE METHOD</td></tr><tr><td>批准/APPROVE</td><td></td><td></td><td></td><td></td><td>SHEET 页</td></tr></table>								COMPANY CHOP&SIGNATURE (盖章&签名)		制造单位:		型号/MODEL:		一般公差 TOLERANCE		±0.5/±3°		24HS4820D7		设计/DESIGNED	XU	20180429	比例 SCALE	1:1	Hybird Stepping Motor	审核/CHECKED			单位 UNIT	mm	第一角画法 FIRST ANGLE METHOD	批准/APPROVE					SHEET 页					
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